Qty:

20 Um:

Each

Friday, 01/08/2008 10:42:28 AM

User:

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: LUG

: D22491

: N/A

: E

: D2249 REV. E

: 10/08/2008

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number **Estimate Number** : 40893A

: 10839

P.O. Number

: 01/08/2008 This Issue

Prsht Rev. : NC

First Issue

: //

: 40486A

: SMALL /MED FAB Type

Previous Run Written By

Additional Product

Checked & Approved By

Comment

Added Step 9 KJ/RF

Job Number:

Seq. #:

Machine Or Operation:

Description:

M304S16GA

Est Rev:E

Now on Waterjet 07-03-08 JLM

Comment: Qty.:

Total: 1.8060 sf(s) 0.0903 sf(s)/Unit

304/316 .063 Sheet

Batch:_106090

2.0

WATER JET

FLOW WATER JET

304/316 Sheet .063



Comment: FLOW WATER JET

1-Cut as per Dwg D2249

Dwg Rev:__ Prog Rev:__

AB 8-8-8

2-Deburr if necessary

6-8-12 Ob

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

SECOND CHECK

Comment: SECOND CHECK

PACKAGING 1 5.0

QC8



PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Spck Location:

exenter

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	NGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
					_		
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Part No:	_ PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: _	
			QA: N/C	losed:	Date: _	

NCR:		•	WORK ORD	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector

NOTE: Date & initial all entries

Date: Úser: Friday, 01/08/2008 10:42:28 AM

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 40893A

Part Number: D22491

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE







Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Job Completion



h 0808/14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				3			
							

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

	·	WORK ORDER NON-CONFORMANCE (NCR)					
	Description of NC		Corrective Action Section B		Verification	Approval	Approva
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval QC Inspector	
			1,1,71				
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NOTE: Date & initial all entries





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(TSR A179) DIMENSIONS

99.09.20

ADDED GUSSET

D2249-5 (— D2249-3 (1)
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D2249-1 (2)		TYP

D2249-5 (REF)

D2249-041 ASSEMBLY

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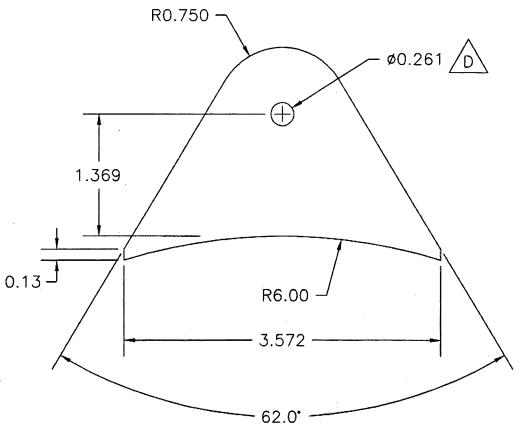
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D2249-1 LUG

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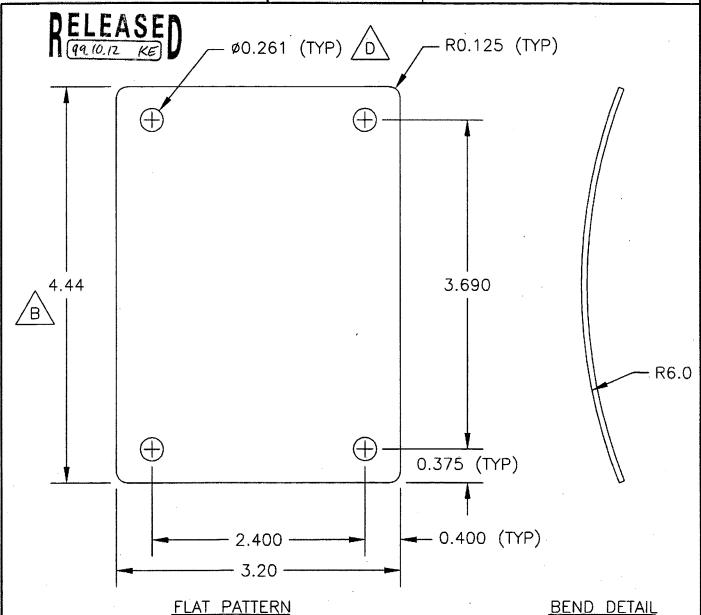
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D2249-3 BASE PLATE

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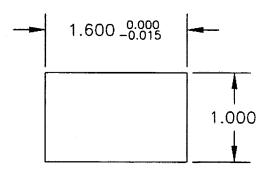
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D2249-5 GUSSET

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Inspection Dwg		E				Page 1 of 1
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Date:	8-8-8	Date:	06/08/12	Date:		7
David Data	Channa			Pavisad	l by A	nnroved

-	Rev	Date	Change	Revised by	Approved
	Α		New Issue	KJ/JLM	